Sonoma Series™ BASIC
Assembly Instructions
PARTS LISTING

Quantities indicated vary for two leg and three leg workcenters.

Top (size and shape differ for each model)
If Workrite is not supplying the top, it is installer’s responsibility to position the base under the worksurface to provide maximum stability.

For assembly of two-piece tops, please refer to separate instructions.

Leg Assemblies (2 or 3)
Nuts and lock washers are already threaded on studs.

Crossbar (1 or 2)

Top Brackets (2 or 3)

Crossbar Brackets (2 or 3)

Foot caps (4 or 6)

Leveling Glides (4 or 6)

Crossbar Bracket for center leg if a three leg table

Ring Pins (2 or 3)

Stiffening Brackets (2)
For two leg tables only

Top Bracket for center leg if a three leg table

5/32” Allen Wrench

Acorn Nuts (2)
For three leg tables only

3/4” Button Head machine screws (12 or 20) and lock washers (12 or 20)

Wood screws (20 or 24)
OPEN ALL PACKAGES AND VERIFY THAT YOU HAVE ALL THE HARDWARE AS INDICATED IN THE PARTS LISTING.

To assemble you will need a #3 tip Philips screwdriver and 7/16" wrench or socket.

**STEP 1**
Attach Top Bracket to smallest end of each leg assembly using 3/4" button head machine screws. This end is up and attaches to the underside of the worksurface.

**STEP 2**
Insert Foot Caps into ends of foot. Screw in Leveling Glides. Slide foot onto Leg Assembly and attach with button head machine screws. Note long end of the foot extends to the front.

**STEP 3**
Remove nuts and lock washers from leg studs. If 2-leg table, Slide Stiffening Bracket onto studs, slide Crossbar Bracket onto studs and reinstall nuts (no lock washers). Note how the flange orients to the leg.

**STEP 4**
Place assembled legs onto the underside of the worksurface in their approximate location. Note that mounting holes have been pre-drilled to match the top bracket.
ASSEMBLY INSTRUCTIONS

**STEP 5**
Slide Crossbar onto Crossbar Brackets and attach with two machine screws to each bracket.

If you are assembling a three leg table, note that the middle leg is oriented at a 45° angle. The side with the double flange Crossbar Bracket faces the front edge of the table.

**STEP 6**
Attach the Top Brackets to the underside of the worksurface with the wood screws provided. Use the locating holes.

**STEP 7**
It is easiest to adjust the height while the table is upside down. Pull the Ring Pins from each leg and raise or lower legs to their desired height and re-insert pins.

**STEP 8**
Flip table over and adjust Leveling Glides if required so that table is steady and does not rock.