Sierra HX Spacer Kit
Installation Instructions

List of Parts, grouped by carton

| A | 5” or 3” Spacer | Qty: 2 |
| B | #12 × ¾” Pan Head Sheet Metal Screws | Qty: 8 |
|   | or #10-24 × ⅜” Pan Head Type 23 for Silhouette Top | Qty: 8 |
| C | M6 × 12mm Button Cap Screws | Qty: 4 |
| D | M6 × 12mm Button Cap Screws included with table assembly | Qty: 4 |

1 Parts and Tool Verification

a Check your carton against the list above to verify that you have all the parts needed.

You will also need the following tools:

- #2 tip Phillips screwdriver or drill bit
- M4 Hex Wrench

2 Attaching Spacer & Support Angle For Two Leg Tables:

a Attach the Spacer to the Leg Motor with the #M6 × 12mm Button Cap Screws from the table assembly.

b Attach the HX Support Angle to the Spacer with the M6 × 12mm Button Cap Screws on the left and right.
2 Attaching Spacer & Support Angle For *Three* Leg Tables:

a Follow the two leg table instructions for both end legs. Center leg does not require spacers. Each HX Support Angle is attached to only one end leg spacer.

3 Attach Leg Assemblies with Support Angles to table top

a Refer back to the Table Assembly Instructions to attach Leg Assemblies to the table top with the HX Support Angles.

For two leg tables, these are instructions 1500165 steps 2 and 3.

For three leg tables, these are instructions 1500166 steps 2, 3 and 4.

4 Secure 5” Spacer to table top. 3” Spacers do not attach to table top.

a Attach the 5” Spacer to the table top after attaching the leg assemblies to the table top.

For two leg tables, this is after instructions 1500165 step 5.

For three leg tables, this is after instructions 1500166 step 6.