Sonoma Series™ — Electric Height Adjustable Workcenters

Sonoma Series™ SELECT
Assembly Instructions
### Parts Listing

<table>
<thead>
<tr>
<th>Top (size and shape differ for each model)</th>
<th>Die cast Base (2 pieces)</th>
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<tbody>
<tr>
<td>If WorkRite is not supplying the top, it is installer’s responsibility to position the base under the worksurface to provide maximum stability.</td>
<td>Note: Illustrations of parts</td>
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#### Parts Illustrated:

- **Single Column Leg Assembly**
- **Support Frame**
- **Feet (2)**
- **Control Pad with 2 #8 x 1” attachment screws**
- **Cable Routing Clips (4)**
- **5/32” Allen Wrench**
- **Foot caps (4)**
- **Leveling Glides (4)**
- **3/4” Button Head machine screws and lock washers (4)**
- **3/8” Button Head machine screws and lock washers (8)**
- **Wood screws (12 #12 x 3/4”)**
ASSEMBLY INSTRUCTIONS

OPEN ALL PACKAGES AND VERIFY THAT YOU HAVE ALL THE HARDWARE AS INDICATED IN THE PARTS LISTING.
To assemble you will need a #2 and #3 tip Philips screwdriver.

STEP 1
Place Column Assembly on floor with the black top bracket facing down.

STEP 2
Slide Support Frame onto column as shown.

STEP 3
Attach one half of Die Cast Base to bottom plate with 3/8” button head machine screws, do not fully tighten screws. Fit the power cord and strain relief into round slot between the base halves. Attach other half of Base to bottom plate. Slide Support Frame so that it fits snugly into gap between base and column. Tighten all screws.

STEP 4
Insert plastic Foot Caps into the ends of each foot. Screw Leveling Guides into bottom of each foot.
ASSEMBLY INSTRUCTIONS

STEP 5

Attach feet to die cast base with 3/4” machine screws. Note: the long end of the foot extends to the front of the base. This is the side that faces the user. The rear of the base is the side with the control pad connector.

STEP 6

Attach the entire column assembly to the worksurface with the #12 x 3/4” wood screws provided. Use the locating holes provided. If this is a base-only unit and the surface does not have locating holes, it is best if pilot holes are drilled for the screws.

STEP 7

Attach Control Pad to the underside front edge of worksurface using #8 x 1” screws, the holes are pre-drilled. Plug cable into the connector at the top of the Column Assembly. Using cord clips, tighten cable to the underside of worksurface so that cable is not dangling.

STEP 8

Flip table over and adjust Leveling Guides as required so that table is steady and does not rock. Plug power cord into grounded 120 volt outlet. Adjust up or down by pushing appropriate arrow on Control Pad.