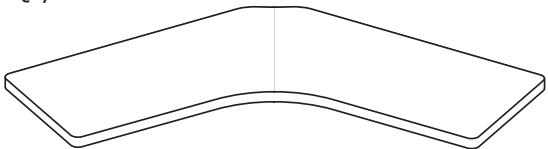
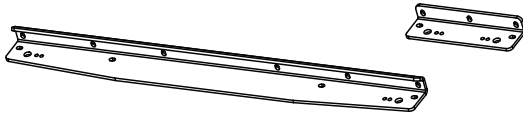
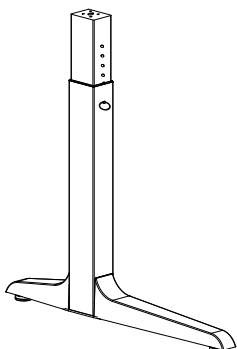
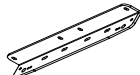
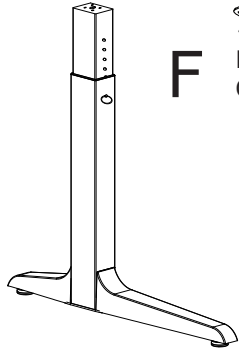
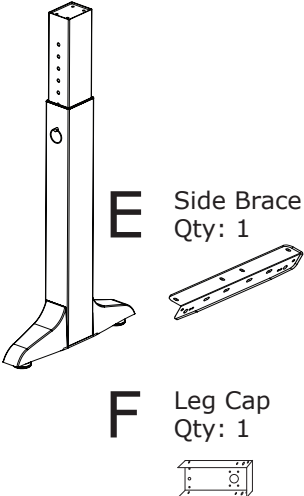




Workrite Sierra HX™ Pin
Assembly Instructions
for 3-Leg Pin models

Parts grouped by carton

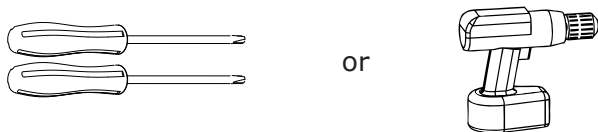
<p>A Tabletop (size and shape differ for each model) Qty: 1</p>  <p>For assembly of two-piece tops, please refer to separate instructions.</p>	<p>B Long Brace Qty: 1</p> <p>C Short Brace Qty: 2</p> 	
<p>D Side Leg Qty: 1</p> <p>F Leg Cap Qty: 1</p> <p>G 1/4-20 x 5/8" Button head Machine Screws Qty: 20</p> <p>H #12 x 3/4" Pan Head Sheetmetal Screw Qty: 24</p> <p>I 5/32" Allen Wrench Qty: 1</p>  <p>E Side Brace Qty: 1</p> 	<p>D Side Leg Qty: 1</p> <p>E Side Brace Qty: 1</p> <p>F Leg Cap Qty: 1</p> 	<p>J Center Leg Qty: 1</p> <p>E Side Brace Qty: 1</p> <p>F Leg Cap Qty: 1</p> 

1 Verify that you have all the hardware and tools needed for the assembly

a Check your cartons against the list above to verify that you have all the parts needed.

You will also need the following tools:

#2 tip Phillips screwdriver or drill bit
#3 tip Phillips screwdriver or drill bit

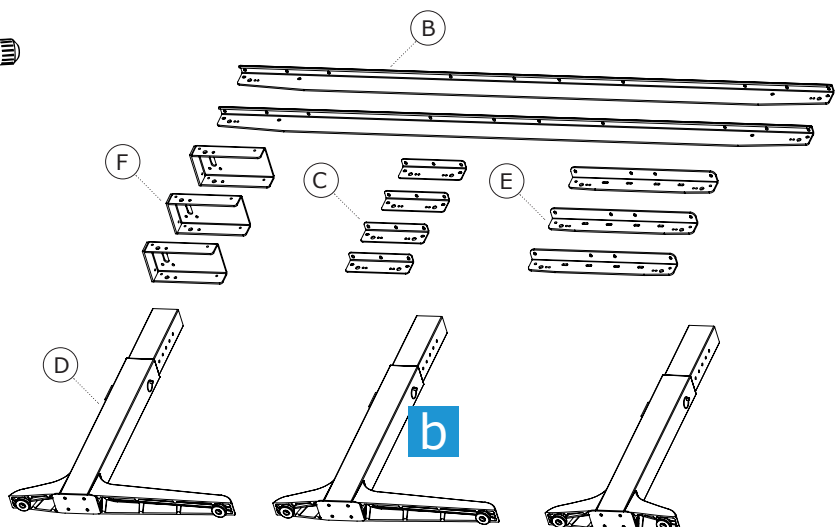


If you do not have a Workrite tabletop, you will also need:

1/8" pilot drill bit

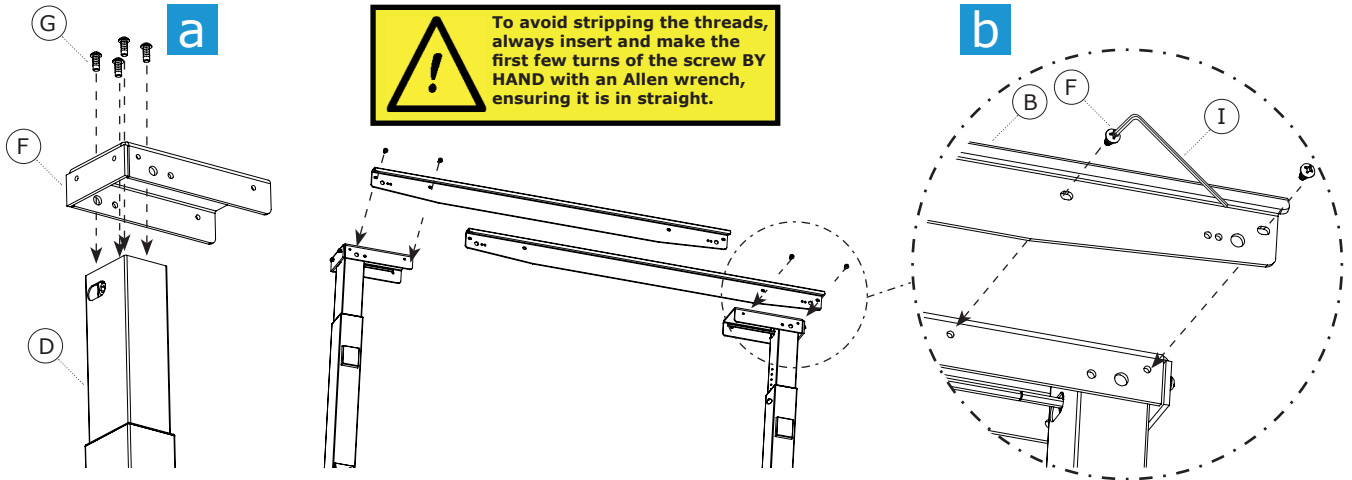


b Lay out the Legs (E), Leg Braces (B, C, and E), and Leg Caps (F) on the floor in the proper location.

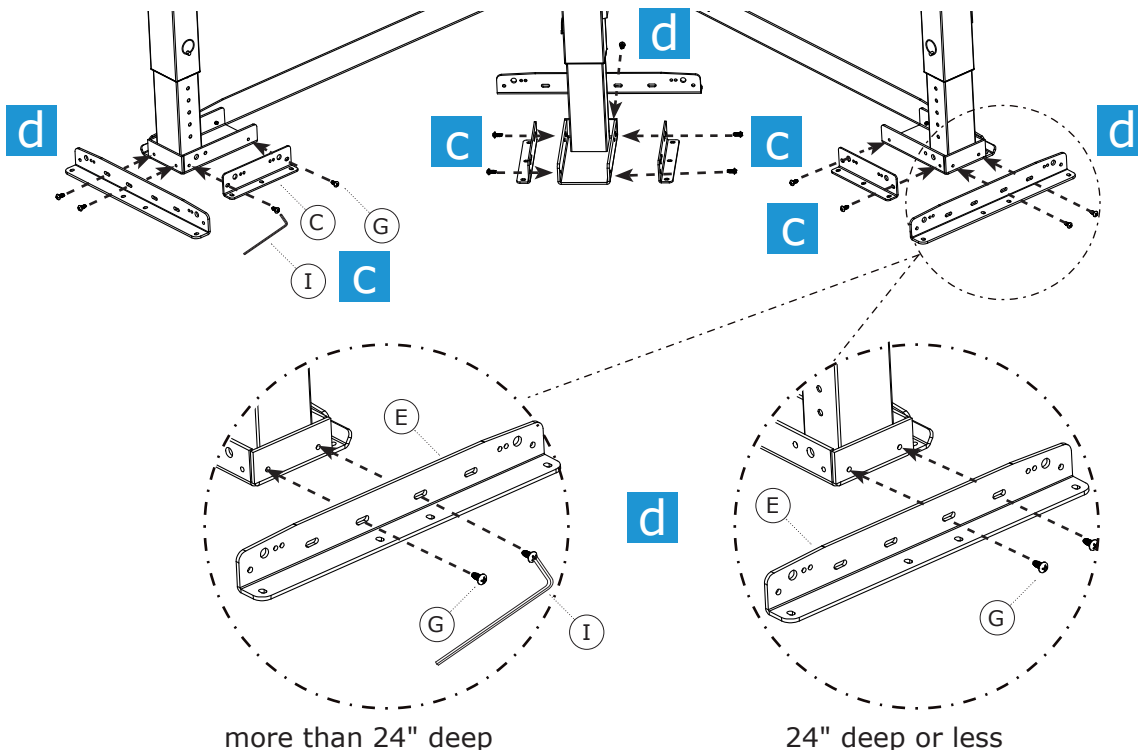


2 Assemble Legs

- a** Attach one Leg Cap (F) to the top of Center Leg (J) and each Side Leg (D) using Machine Screws (G). **Do not tighten screws completely.** Be sure Leg Caps face each other.
- b** With legs on their sides, pin side down, attach a Long Brace (B) to top of each Side Leg (D) using Machine Screws (G). The Braces should have the lips on top, facing away from the legs. **Do not tighten screws completely.**

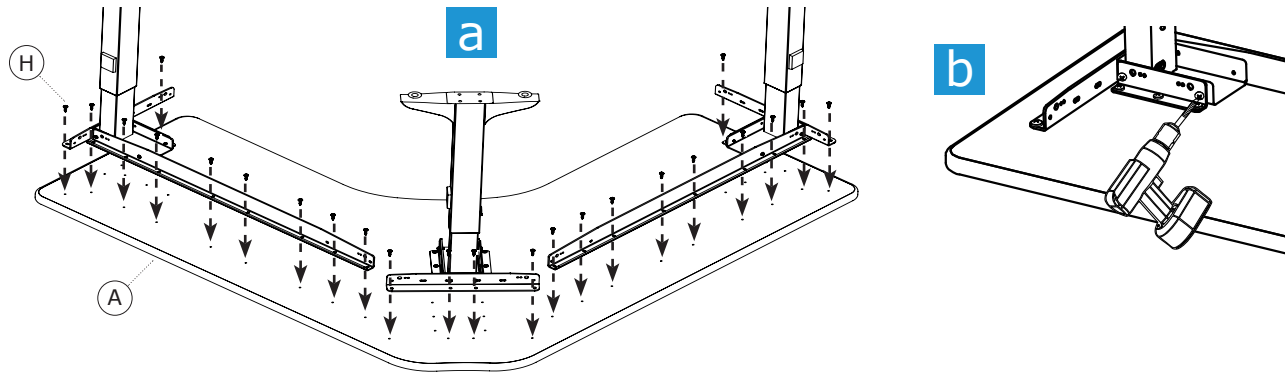


- c** Turn Leg Assembly upside down and attach all four Short Braces (C) using Machine Screws (G). **Do not tighten screws completely.**
- d** Attach Side Braces (E) to sides of Side Legs and back of Center Leg using Machine Screws (G). If you have a 24" deep or less worksurface, use the holes towards the back of the brace so that the brace extends out above the long part of the foot. For deeper worksurfaces, use the center holes of the brace so that it is centered on the leg. **Do not tighten screws completely.**




3 Attach the leg assembly to the worksurface

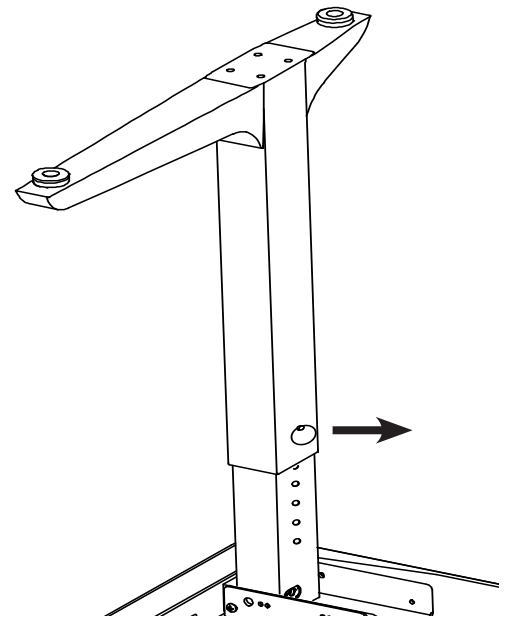
- a Lay out the leg assembly in the proper location. Attach assembly to Top (A) using 20 Sheetmetal Screws (H).
- b Tighten all screws completely.



4 Adjust Workcenter Height

- a **For safety and ease of adjustment, set workcenter height while table is upside down.** Pull Ring Pins from each leg and raise or lower legs to desired height, then re-insert pins.

 Be sure to check legs for even adjustment before turning the workcenter back to its upright position.



5 Flip Table Over

- a Flip table over and adjust Leveling Glides if required so that table is steady and does not rock.

