

# ELECTRALIFT™

## Assembly Instructions

### 3 LEG SYSTEM

WORKRITE®







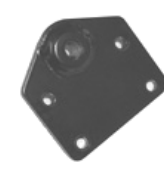







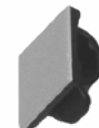




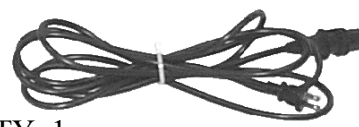

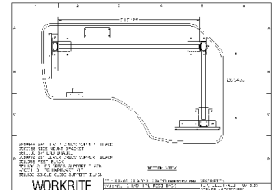
ERGONOMICS

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# ElectraLift™ Parts Listing

## 3 Leg System

<p>AA) Top (size and shape differ for each model)</p>  <p style="text-align: center;">QTY. 1</p>	<p>BB) End Brackets</p>  <p style="text-align: center;">QTY. 2</p>	<p>DD) Motorized Legs</p>  <p style="text-align: center;">QTY. 3</p>			
<p>CC) Side Brackets</p>  <p style="text-align: center;">QTY. 6</p>					
<p>EE) Cross Bar</p>  <p style="text-align: center;">QTY. 2</p>	<p>FF) Feet (2 1/2" x 14")</p>  <p style="text-align: center;">QTY. 2</p>	<p>GG) Single Glide Foot</p>  <p style="text-align: center;">QTY. 1</p>	<p>HH) Cross Bracket</p>  <p style="text-align: center;">QTY. 1</p>		
<p>JJ) 6mm x 12 Dome Head Screws</p>  <p style="text-align: center;">QTY. 22</p>	<p>KK) 8mm x 12 Dome Head Screws</p>  <p style="text-align: center;">QTY. 6</p>	<p>LL) 8mm x 16 Dome Head Screws</p>  <p style="text-align: center;">QTY. 2</p>	<p>MM) 6mm x 16 Machine Screws</p>  <p style="text-align: center;">QTY. 8</p>	<p>NN) #12 x 3/4" Wood Screws</p>  <p style="text-align: center;">QTY. 24</p>	<p>OO) #8 x 1" Wood Screws</p>  <p style="text-align: center;">QTY. 6</p>
<p>PP) Wire Routing Clips</p>  <p style="text-align: center;">QTY. 15</p>	<p>QQ) Control Box</p>  <p style="text-align: center;">QTY. 1</p>	<p>RR) Control Cables</p>  <p style="text-align: center;">QTY. 3 (Various Lengths)</p>	<p>SS) Foot Glides</p>  <p style="text-align: center;">QTY. 4</p>	<p>TT) Single Foot Glide</p>  <p style="text-align: center;">QTY. 1</p>	
<p>UU) Power Cord</p>  <p style="text-align: center;">QTY. 1</p>	<p>VV) Key Pad and Cable</p>  <p style="text-align: center;">QTY. 1</p>		<p>WW) CAD Drawing of Table Plan View</p>  <p style="text-align: center;">QTY. 1</p>		

**Note:** Top and leg configurations are different for each model. See CAD drawing for your model configuration.

# ElectraLift™ Table

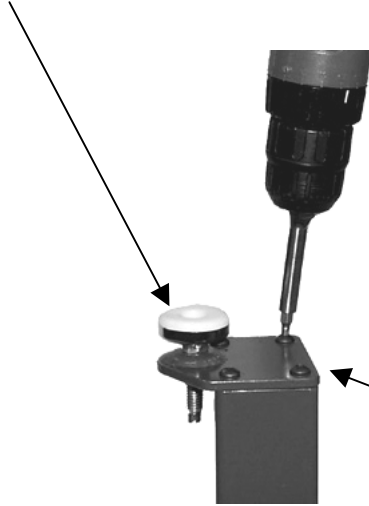
## Assembly Instructions

OPEN ALL PACKAGES AND VERIFY THAT YOU HAVE ALL THE HARDWARE AS INDICATED IN THE PARTS LISTING

**Stop:** If your table model has a multi-part top then refer to the instruction titled “Use of Draw Bolts for Joining Multi-Part Tops” and “Joining of Multi-Part Tops”.

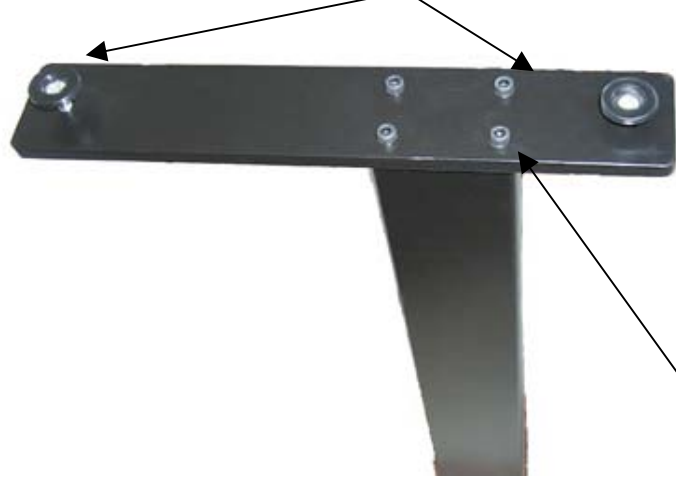
TO ASSEMBLE, YOU WILL NEED A 5mm ALLEN WRENCH, A 6mm ALLEN WRENCH, A #2 TIP PHILIPS SCREWDRIVER, A #3 TIP PHILIPS SCREWDRIVER.

**Step 1.)** Screw the Single Foot Glide (TT) to the Single Glide Foot (GG).



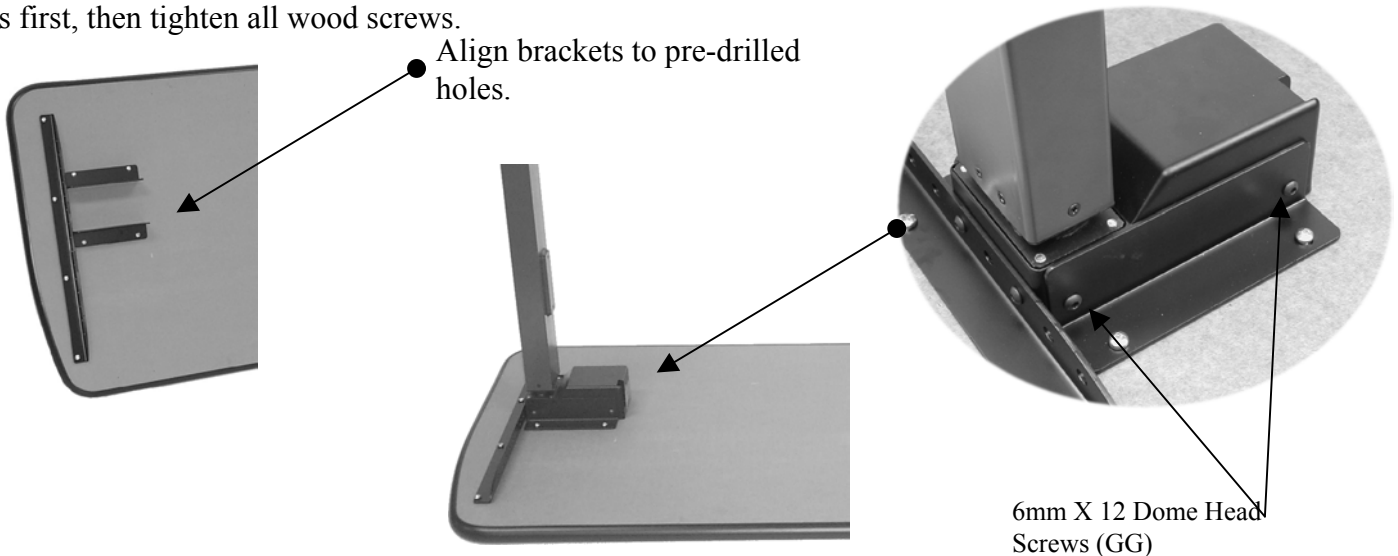
**Step 2.)** Assemble the Single Glide Foot (GG) to the end of one Motorized Leg (DD). Use 6mm x 12 Dome head Screws (JJ).

**Step 3.)** Screw the Foot Glides (SS) to the Feet (FF).



**Step 4.)** Assemble the Feet (FF) to the other two (2) Motorized Legs (DD) Use 6mm x 12 Dome head Screws (JJ).

**STEP 5.** Prepare a flat surface. Make sure the area is free of debris that might scratch the finished surface. Place top upside down for assembly. Attach Side Brackets (CC) and End Brackets (BB) to underside of worksurface. Use the #12 x 3/4” wood screws (NN). **DO NOT TIGHTEN YET.** Mount the three (3) motorized legs (DD) to the top mounting brackets using twelve (12) 6mm x 12 dome head screws(JJ), as shown below. Tighten all 6mm screws first, then tighten all wood screws.



**Note:** Top and leg configurations are different for each model. See CAD drawing for your model configuration.

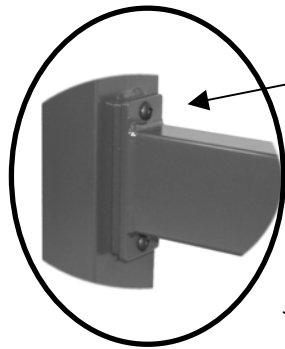
# ElectraLift™ Table

## Assembly Instructions

**STEP 6.** Attach the cross bars (EE) to the outside motorized legs (DD) using four (4) 8mm x 12 Dome Head screws (JJ), as shown. Tighten screws.

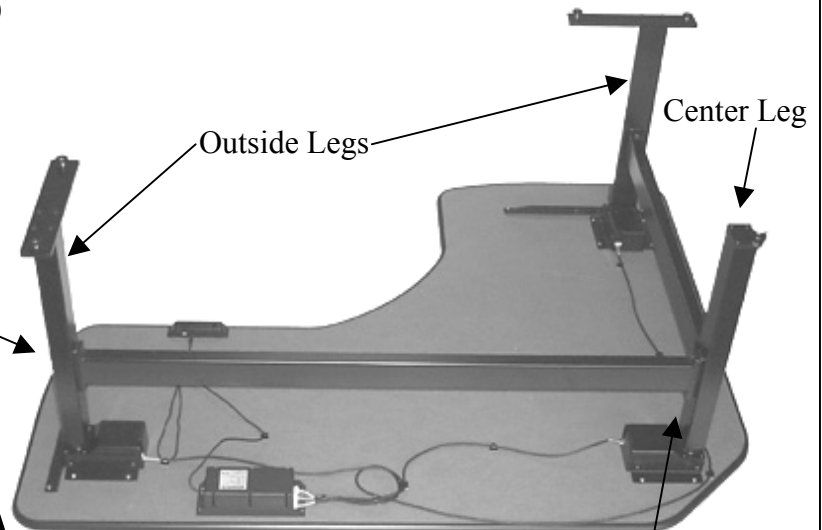
**STEP 7.** Attach the proper Cross Bar (EE), Cross Bracket (HH) and center Motorized Leg (DD) by inserting the two (2) 8mm x 16 Dome Head screws (LL) through the Cross Bar holes and the Cross Bracket holes and into the Motorized Leg. Tighten Screws.

**STEP 8.** Attach the Cross Bracket (HH) to the end of the remaining Cross Bar (EE) using two (2) 8mm x 12 Dome Head screws (KK). Tighten screws.



Cross Bars to outside legs

(STEP 6)

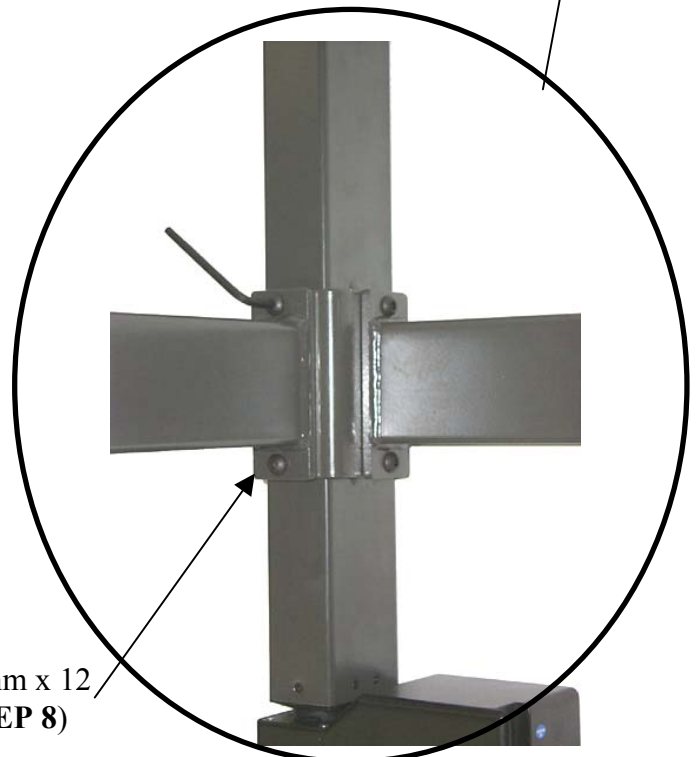


Outside Legs

Center Leg



Cross Bar to Cross bracket and secured to Center Leg using 8mm x 16 Dome Head screws (LL). (STEP 7)



Cross Bar to Cross bracket 8mm x 12 Dome Head screws (KK). (STEP 8)

Note: Top and leg configurations are different for each model. See CAD drawing for your model configuration.

# ElectraLift™ Table Assembly Instructions

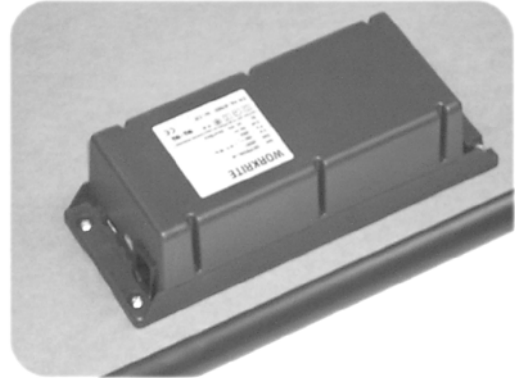
## STEP 9.

Mount the key pad and cable (VV) inserting two (2) #8 x 1" wood screws (OO) into the pre-drilled holes at the front edge of the top, as shown in Figure 1. Do not over tighten. Next mount the control box (QQ) using four (4) #8 x 1" wood screws (OO) into the predrilled holes at the rear of the top (AA), as shown in Figure 2.

FIGURE 1



FIGURE 2



## STEP 10.

Connect the control cables (RR) from the motorized legs (DD) to the control box (QQ), being careful not to bend any of the connecting pins, as shown in Figure 1 below. Then connect the key pad cable to the control box (QQ) as shown in Figure 2. Lastly use the wire routing clips (LL) to keep the wires from snagging or catching on any objects, as shown in Figure 3.

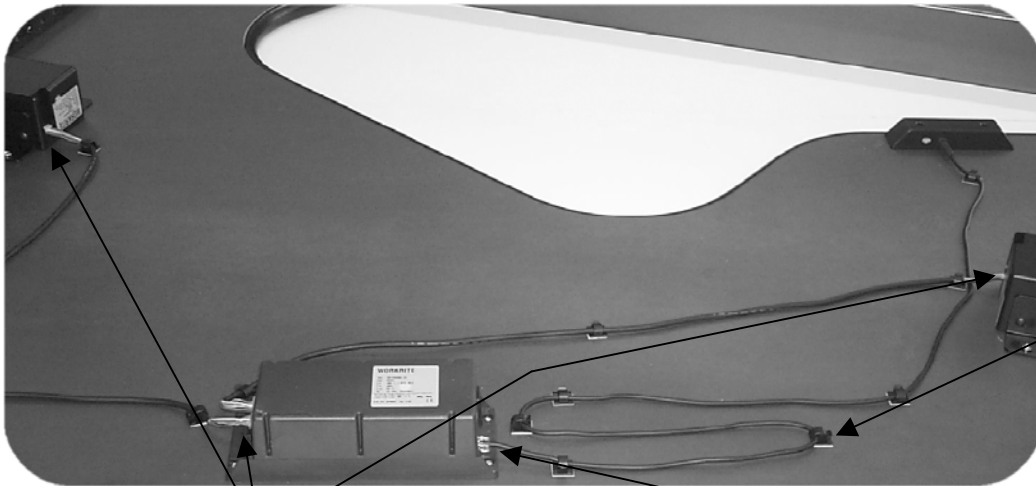


FIGURE 3



FIGURE 1

BE CAREFUL NOT TO BEND  
ANY OF THE CONNECTING  
PINS.

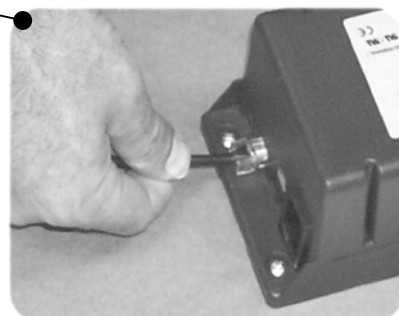


FIGURE 2

Note: Top and leg configurations are different for each model. See CAD drawing for your model configuration.

# ElectraLift™ Operation Instructions

## Operation of the Control Panel:

The Control Panel (CP) is used to operate the system. The CP is divided into parallel and memory drives. The two arrow buttons are used for parallel drive and the last four buttons are for memory drive.

↑ Table Surface Drive UP

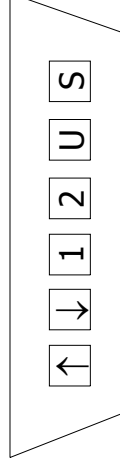
↓ Table Surface Drive DOWN

S Store Memory

U User Select Button

1 Memory 1

2 Memory 2



Control Panel

## Table Surface Drive (↑↓):

The arrow buttons start the drive. The function is only activated when holding the button down.

## Programming the System:

- 1.) Move the table surface to the height you desire by pressing either the up or down arrow button.
- 2.) Press U then 1 (for user number 1) then press S then 1 (to save first height selection.)
- 3.) For a second position setting just repeat the first step, then press S, then 2 (for second position setting).

Repeat this procedure for a second user by repeating step 1. Then press U then 2 (for user number 2) followed by step 3.

## Selecting User Positions:

- 1.) Press the U button.
- 2.) Within two seconds, press either 1 or 2 designating user 1 or 2.
- 3.) Now press and hold either 1 or 2 designating position 1 or 2. Continue to hold the button until the table stops moving.