

BIFMA Desk Product Test Standards

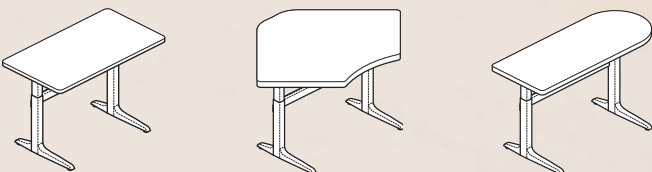
Sierra 2-Leg Adjustable Height Workcenter Test Results

Electric, Sit-to-Stand

ANSI/BIFMA X5.5-1998 Testing of Sierra 2-Leg Workcenters

Test #	Test type	Standard BIFMA test parameters	Status
# 4	Horizontal Surface Static Load Test	Functional load testing: Concentrated load - 200 lbs. Distributed load - 294 lbs.	Passed
		Proof load testing: Concentrated load- 300 lbs. Distributed load - 451 lbs.	Passed
# 5	Top Load Ease Test	Number of cycles: 20,000 Top load: 200 lbs. Tested at 10 cycles per minute.	Passed
# 10	Racking Procedure	Table raised off ground in 45° racking angle. Time under test: 30 minutes Each end tested.	Passed
# 11	Drop Test	Height of free fall drop of end of table: 10" All adjustable features set at mid-point. Each end tested.	Passed
# 12	Leg Strength Procedure	Functional load testing (horizontal force applied). Inward static load to leg - 100 lbs. Outward static load to leg - 50 lbs.	Passed
		Proof load testing (horizontal force applied). Inward static load to leg - 150 lbs. Outward static load to leg - 75 lbs.	Passed
# 13	Table Stability Test	Top load: 125 lbs. Placement of load: 12" diameter, ¾" disk placed 1" from the edge at the least stable position.	Passed
# 22	Vertical Adjustment Test	Number of up-and-down cycles: 1,000/quartile Total number of cycles: 4,000 Top load: 100 lbs.	Passed

Test #: 07-0402-127766A
Date: May 29, 2007



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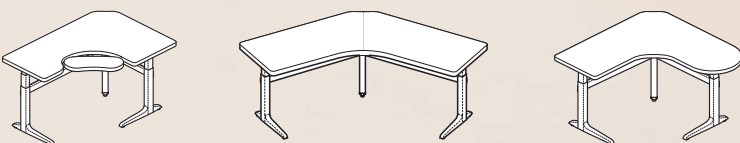
Sierra 3-Leg Adjustable Height Workcenter Test Results

Electric, Sit-to-Stand

ANSI/BIFMA X5.5-1998 Testing of Sierra 3-Leg Workcenters

Test #	Test type	Standard BIFMA test parameters	Status
# 4	Horizontal Surface Static Load Test	Functional load testing: Concentrated load - 200 lbs. Distributed load - 397 lbs.	Passed
		Proof load testing: Concentrated load- 300 lbs. Distributed load - 608 lbs.	Passed
# 5	Top Load Ease Test	Number of cycles: 20,000 Top load: 200 lbs. Tested at 10 cycles per minute.	Passed
# 10	Racking Procedure	Table raised off ground in 45° racking angle. Time under test: 30 minutes Each end tested.	Passed
# 11	Drop Test	Height of free fall drop of end of table: 10" All adjustable features set at mid-point. Each end tested.	Passed
# 12	Leg Strength Procedure	Functional load testing (horizontal force applied). Inward static load to leg - 100 lbs. Outward static load to leg - 50 lbs.	Passed
		Proof load testing (horizontal force applied). Inward static load to leg - 150 lbs. Outward static load to leg - 75 lbs.	Passed
# 13	Table Stability Test	Top load: 125 lbs. Placement of load: 12" diameter, ¾" disk placed 1" from the edge at the least stable position.	Passed
# 22	Vertical Adjustment Test	Number of up-and-down cycles: 1,000/quartile Total number of cycles: 4,000 Top load: 100 lbs.	Passed

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